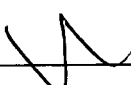
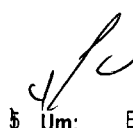


Date: Wednesday, 15/10/2008 2:35:03 PM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	AUTOMATIC DOOR OPENER KIT	
Job Number :	42607	Part Number :	D412698023	
Estimate Number :	12943	Drawing Number :	IIN D412-698 REV D	
P.O. Number :		Project Number :	N/A	
This Issue :	15/10/2008	S.O. No. :		
Prsht Rev. :	NC	Drawing Revision :	E	
First Issue :	1/1	Type :	SMALL /MED FAB	
Previous Run :	42263	Material :		
Written By :		Due Date :	17/10/2008	Qty:  Um: Each
Checked & Approved By :				
Comment :	Est Rev:A New Issue 07-07-12 JLM est rev B ecn 1207 08.07.03 EC verified by:LL			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
-----	----	------------------



JLD 08.10.16



Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP D412-698-023

CHG002

508/10/17

2.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D355211	Door Prop
-----	---------	-----------


 S
 Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s)

CARBON STEEL GAS SPRING

Batch: 38105

4X



4.0	D35945	Door Doubler
-----	--------	--------------


 S
 Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s)

Door Doubler

batch: 42267




5.0	D3594043	Floor Doubler Assembly, LH
-----	----------	----------------------------


 S
 Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s)

Floor doubler ass'y LH

Batch: 40476

 8/10/16 (4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 15/10/2008 2:35:03 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: AUTOMATIC DOOR OPENER KIT

Job Number: 42607

Part Number: D412698023

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

6.0	D3594044	Floor Doubler Assembly, RH
-----	----------	----------------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s)

Floor doubler ass'y RH

Batch: B 39576

7.0	D36221	Ball Stud
-----	--------	-----------



Comment: Qty.: 2.0000 Each(s)/Unit Total: 10.0000 Each(s)

BALL STUD

Batch: 40478

8.0	MS21073L5	nut plate
-----	-----------	-----------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s)

nut plate

batch: M10853

9.0	MS20426AD44	Rivet
-----	-------------	-------



Comment: Qty.: 2.0000 Each(s)/Unit Total: 10.0000 Each(s)

Rivet

batch: 1021

10.0	AN960JD516L	Washer
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 10.0000 Each(s)

Washer

Batch: 14477

11.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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Comment: INSPECT 100% KITS FOR COMPLETENESS

12.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-698-023

Location: 1H

PPP Rev: B

8/10/17

4x

50

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 15/10/2008 2:35:03 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: AUTOMATIC DOOR OPENER KIT

Job Number: 42607

Part Number: D412698023

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

QC21

FINAL INSPECTION/W/O RELEASE



08/10/17 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-10-17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

D3552-11 -1 B38165

D3594-043 -1 B33875

B3594-044 -1 B38165

B 'e o o +1 B39576

~~7-29-60~~

Item Status With Pick Sequence

From Item # 0 To: ZZZZZZZZZZZZ
 From Pick Seq. FG To: FGZZZZZZZZZZ

<u>Item #</u>	<u>Description</u>	<u>Location</u>	<u>On Hand</u>	<u>Pick Seq.</u>
D412-710-011	GPS Gimball Mount	MAIN	0.00	FG
D412-711-011	Vertical Reference Door	MAIN	0.00	FG
D412-711-041	Vertical Ref. Door Assy	MAIN	2.00	FG
D412-711-101	Replacement Bubble Windo	MAIN	3.00	FG080
D412-712-001	Documentation only	MAIN	0.00	FG
D412-712-011	Co-Pilot Seat LH	MAIN	0.00	FG
D412-712-013	Docs Only LH Seat	MAIN	0.00	FG
D412-724-011	Replacement HeadRest Kit	MAIN	0.00	FG
D412-726-111	Wearplate Kit LH/RH	MAIN	1.00	FG062
D412-726-141	Wearplate Kit LH	MAIN	0.00	FG
D412-726-142	Wearplate Kit RH	MAIN	0.00	FG
D412-726-211	Wearplate Kit LH/RH	MAIN	0.00	FG062
D412-726-241	Wearplate Kit LH or RH	MAIN	0.00	FG
D412-726-242	Wearplate Kit RH Float (OEM)	MAIN	0.00	FG
D412-729-011	Hydraulic GHW Kit	MAIN	1.00	FG050
D412-729-041	Med. Bell GHW	MAIN	0.00	FG
D412-730-011	Tow Bar	MAIN	0.00	FG
D412-736-013	Pop-Out Float Landing Gear	MAIN	0.00	FG
D412-736-014	Pop-Out Float Gear with Raft	MAIN	0.00	FG
D412-738-011	Dual Disabling Kit	MAIN	0.00	FG022
D412-738-013	Dual Disabling Device	MAIN	0.00	FG
D412-742-011	Float Skidtube Instln	MAIN	0.00	FG
D412-742-013	Float Skidtube Instln	MAIN	3.00	FG073
D412-742-015	Electric Step Kit	MAIN	0.00	FG031A
D412-742-018	CABLE GUARD KIT	MAIN	2.00	FG062
D412-742-041	Replacement Skidtube	MAIN	0.00	FG
D412-742-043	SKIDTUBE ASSEMBLY	MAIN	0.00	FG073
D412-742-045	WEARSHOE KIT	MAIN	0.00	FG
D412-750-141	TAIL LIGHT FAIRING, LH	MAIN	0.00	FG022
D412-750-142	TAIL LIGHT FAIRING, RH	MAIN	0.00	FG022
D412-758-011	GPS GIMBAL MOUNT, BOTTOM MOUNTED	MAIN	0.00	FG
D412-758-013	GPS GIMBAL MOUNT, TOP MOUNTED	MAIN	4.00	FG021
D412-760-011	CABIN FLOOR PROTECTOR KIT	MAIN	1.00	FG062
D412-760-013	CABIN FLOOR PROTECTOR KIT	MAIN	3.00	FG062
D412-760-015	CABIN FLOOR PROTECTOR KIT	MAIN	2.00	FG062
D412-760-017	CARGO CABIN FLOOR PROTECTOR	MAIN	0.00	
D412-769-011	AFT FACING LANDING			